

## **AVDT ASSEMBLY**

#### **Description:**

Air Vent with Dial Thermometer (AVDT) assembly consist of Balanced Pressure Thermostatic Air Vent with in-built Screen, air collecting pipe and Bimetallic Dial Thermometer.

### **Size & Pipe Connections:**

15 NB Screwed BSPT with Air collecter pipe and bottle. Limiting Conditions for Thermostatic Air Vent:

PMO - Max. Operating Pressure 21 bar TMO - Max. Operating Temp. 285 deg. C

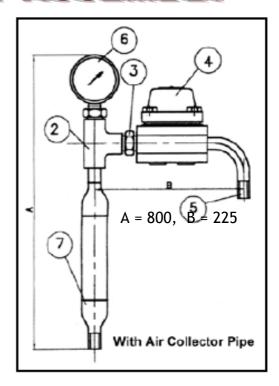
**Temperature Range for DTs:** 

a) 0 -180 deg. C b) 0 - 250 deg. C

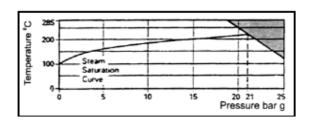
Note: Available NON-IBR

#### Material:

Material.			
Sr. No.	Description	Material	Standard
1	15NBPipe	Carbon	ASTMA106
	•	Steel	Gr B
2	15NBEqualT	FCS	ASTM A234 Gr. WPB
3	15 NB Hex. Nipple.	FCS	-
4	Balance Pressure	Cast	ASTM A 105
	Trap - AV21	Steel	
5	15NB long Bend	Carbon	ASTMA106
	90 deg.	Steel	Gr.B
6	Bimetallic Dial	SS	-
	Thermometer.		
7	Air Collector Pipe.	Carbon	ASTMA106
		Steel	Gr B



# Operating Range of AV 21 Operating range



#### Installation:

Installation of AVDT is very simple. This unit is to be installed directly on the equipment from which trapped air needs to be vented out. Fit the air Collector pipe 7 or pipe 1 at the highest point in the Equipment where air is likely to be collected through 15 NB BSPT tapping. AVDT should be erected vertical.

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